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=> fil reg
COST IN U.S. DOLLARS

NEWS PHONE

NEWS WWW

SINCE FILE TOTAL ENTRY SESSION 0.21 0.21

FULL ESTIMATED COST

10635317

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TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2004

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L1 STRUCTURE UPLOADED

=> d L1 HAS NO ANSWERS L1 STR

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

Structure attributes must be viewed using STN Express query preparation.

=> s l1 sss sam
SAMPLE SEARCH INITIATED 14:46:07 FILE 'REGISTRY'

SAMPLE SCREEN SEARCH COMPLETED - 8 TO ITERATE

100.0% PROCESSED 8 ITERATIONS 1 ANSWERS

SEARCH TIME: 00.00.01

FULL FILE PROJECTIONS: ONLINE **COMPLETE**
BATCH **COMPLETE**

PROJECTED ITERATIONS: 8 TO 329
PROJECTED ANSWERS: 1 TO 80

L2 1 SEA SSS SAM L1

=> s 11 full FULL SEARCH INITIATED 14:46:11 FILE 'REGISTRY' FULL SCREEN SEARCH COMPLETED - 123 TO ITERATE

100.0% PROCESSED 123 ITERATIONS 6 ANSWERS

SEARCH TIME: 00.00.02

L3 6 SEA SSS FUL L1

=> fil caplus
COST IN U.S. DOLLARS

SINCE FILE TOTAL ENTRY SESSION

FULL ESTIMATED COST

155.42 SESSION 155.63

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=> s 13 full L4 2 L3

=> d l4 1-2 ibib abs hitstr

L4 ANSWER 1 OF 2 CAPLUS COPYRIGHT 2004 ACS on STN

ACCESSION NUMBER:

2004:143138 CAPLUS

DOCUMENT NUMBER:

140:199142

TITLE:

Process for preparation of 5-(4-fluorophenyl)-1-[2-((2R,4R)-4-hydroxy-6-oxo-tetrahydro-pyran-2-yl)ethyl]-2-isopropyl-4-phenyl-1H-pyrrole-3-carboxylic acid

phenylamide

INVENTOR (S):

Nelson, Jade Douglas; Pamment, Michael Gerard

PATENT ASSIGNEE(S):

Warner-Lambert Company Llc, USA

SOURCE:

PCT Int. Appl., 24 pp. CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO.				KIND		DATE			APPLICATION NO.					DATE			
WO	0 2004014896			A1		20040219			WO 2003-IB3322				2	20030725			
	W:	ΑE,	AG,	ΑL,	AM,	ΑT,	ΑU,	AZ,	BA,	BB,	BG,	BR,	BY,	ΒZ,	CA,	CH,	CN,
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MD, RU, TJ, TM

RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ,

GW, ML, MR, NE, SN, TD, TG

US 2003-635317 20030806 US 2002-401707P P 20020806 20040408 US 2004068121 A1 PRIORITY APPLN. INFO.:

CASREACT 140:199142; MARPAT 140:199142 OTHER SOURCE(S):

GΙ

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

A method for preparing the title compound, atorvastatin lactone (I) a key intermediate in the synthesis of atorvastatin calcium, via stereoselective reduction was described. Thus, the (3R,5R)-open-acid atorvastatin tert-Bu ester II (X = α -H- β -OH, R = CMe3) was prepared via reduction of 3,5-dioxo-ester II (X = O, R = CMe3) using Et3N, formic acid and $[N-[(1R,2R)-2-(amino-\kappa N)-1,2-diphenylethyl]-4$ methylbenzenesulfonamidato- κN] chloro [(1,2,3,4,5,6- η)-1,3,5trimethylbenzene]ruthenium in toluene. Ester II (X = α -H- β -OH, R = CMe3) was then converted to acid II (X = α -H- β -OH, R = H) using KOH in MeOH and H2O followed by lactonization of the acid in toluene using catalytic HCl to give the target lactone I.

442851-38-9 TT

> RL: RCT (Reactant); RACT (Reactant or reagent) (process for the asym. synthesis of 5-(4-fluorophenyl)-1-[2-((2R,4R)-4hydroxy-6-oxo-tetrahydro-pyran-2-yl)ethyl]-2-isopropyl-4-phenyl-1Hpyrrole-3-carboxylic acid phenylamide, an atorvastatin precursor, via asym. hydrogenation)

442851-38-9 CAPLUS RN

1H-Pyrrole-1-heptanoic acid, 2-(4-fluorophenyl)-5-(1-methylethyl)-CN β , δ -dioxo-3-phenyl-4-[(phenylamino)carbonyl]-, 1,1-dimethylethyl ester (9CI) (CA INDEX NAME)

REFERENCE COUNT:

THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

ANSWER 2 OF 2 CAPLUS COPYRIGHT 2004 ACS on STN

2002:539679 CAPLUS ACCESSION NUMBER:

DOCUMENT NUMBER: 137:109204

Novel process for the synthesis of TITLE:

5-(4-fluorophenyl)-1-[2-((2R,4R)-4-hydroxy-6-oxo-

```
tetrahydropyran-2-yl)-ethyl]-2-isopropyl-4-phenyl-1H-
```

pyrrole-3-carboxylic acid N-phenylamide

INVENTOR(S):

Butler, Donald Eugene; Dejong, Randall Lee; Nelson, Jade Douglas; Pamment, Michael Gerard; Stuk, Timothy

PATENT ASSIGNEE(S):

Warner-Lambert Company, USA

SOURCE:

PCT Int. Appl., 82 pp. CODEN: PIXXD2

DOCUMENT TYPE:

Patent

LANGUAGE:

English

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

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APPLICATION NO. DATE
     PATENT NO.
                       KIND DATE
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                                              WO 2001-IB2729 20011227
                              20020718
     WO 2002055519
                       A2
                              20020919
                       A3
     WO 2002055519
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                        A2
     EP 1353917
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PRIORITY APPLN. INFO.:
                                                             A3 20011217
                                           US 2001-15558
                                           WO 2001-IB2729
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                                                                 20011227
                                           US 2002-198682
                                                            A3 20020718
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* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

An improved process for the preparation of 5-(4-fluorophenyl)-1-[2-((2R,4R)-4-AB hydroxy-6-oxo-tetrahydropyran-2-yl)ethyl]-2-isopropyl-4-phenyl-1H-pyrrole-3-carboxylic acid phenylamide (I) was disclosed. Morpholine was condensed with Me cyanoacetate (MTBE, 55°, 12-18 h), the product reduced to the amine (MeOH, HCl, H2-Pt/C @ 50 psi, 24 h), converted from the hydrochloride to the phenylacetate salt, which was condensed with 2-[2-(4-fluorophenyl)-2-oxo-1-phenylethyl]-4-methyl-3-oxopentanoic acid phenylamide with removal of water (THF, 4-8 mesh 3Å ms, reflux, 24 h) to afford solid II. Et acetoacetate in THF was reacted with NaH at -20° (held at -10° 45 min) followed by n-BuLi at -18° (held at -4° for 90 min) followed by addition of II at -25° and held at -23° for 20 h yielding, after aqueous work-up, A-(CH2)2COCH2COCH2CO2Et (III). Reduction of III with a RuCl2(DMF)n[(+)-Cl-MeO-BIPHEP] complex (MeOH, 1M HBr, H2 @ 50 psi, 65°) to afford

GΙ

β,δ-dihydroxy ester IV in a 1:1.5 syn:anti with a $\ge 98\%$ enantiomeric excess at the δ-hydroxy position in favor of the (R)-configuration (4 diastereomers separated by HPLC; Chiralcel-OD-H). Cyclization/elimination of IV (MeOHaq, KOH, 85°; PhMe, HCl; Ac2O, NEt3, DMAP) provides the 6-oxo-3,6-2H-pyran V (98% ee). Treatment of V with BnOH, NaOH at -10° for 19 h followed by hydrogenation (PhMe, 20% Pd(OH)2/C, 50 psi, 50°, 16 h) provided VI as a white solid (anti:syn 99:1, enantiomeric excess at the pyran C5 of 99% favoring the (R)-configuration). Alternate methods for several steps were provided. Utilization of VI for the preparation of atorvastatin calcium was also exemplified. Reduction of β,δ-diketo esters reported herein is more stereoselective, can be executed at lower pressures and is more amendable to large-scale manufacturing than prior art examples.

IT 442851-37-8P 442851-38-9P 442851-39-0P 442851-40-3P 442851-42-5P

RN 442851-37-8 CAPLUS

CN 1H-Pyrrole-1-heptanoic acid, 2-(4-fluorophenyl)-5-(1-methylethyl)β,δ-dioxo-3-phenyl-4-[(phenylamino)carbonyl]-, ethyl ester
(9CI) (CA INDEX NAME)

RN 442851-38-9 CAPLUS

1H-Pyrrole-1-heptanoic acid, 2-(4-fluorophenyl)-5-(1-methylethyl)- β , δ -dioxo-3-phenyl-4-[(phenylamino)carbonyl]-, 1,1-dimethylethyl ester (9CI) (CA INDEX NAME)

CN

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RN 442851-39-0 CAPLUS

CN 1H-Pyrrole-1-heptanoic acid, 2-(4-fluorophenyl)-5-(1-methylethyl)- β , δ -dioxo-3-phenyl-4-[(phenylamino)carbonyl]-, 1-methylethyl ester (9CI) (CA INDEX NAME)

RN 442851-40-3 CAPLUS

CN 1H-Pyrrole-1-heptanoic acid, 2-(4-fluorophenyl)-5-(1-methylethyl)- β , δ -dioxo-3-phenyl-4-[(phenylamino)carbonyl]-, methyl ester (9CI) (CA INDEX NAME)

RN 442851-42-5 CAPLUS

CN 1H-Pyrrole-1-heptanamide, 2-(4-fluorophenyl)-N,N-dimethyl-5-(1-methylethyl)- β , δ -dioxo-3-phenyl-4-[(phenylamino)carbonyl]- (9CI) (CA INDEX NAME)

IT 442851-34-5

RL: RCT (Reactant); RACT (Reactant or reagent)

10635317

(reactant; stereoselective reduction of a β,δ-diketo ester
leading to 5-(4-fluorophenyl)-1-[2-((2R,4R)-4-hydroxy-6-oxotetrahydropyran-2-yl)-ethyl]-2-iso-Pr-4-Ph-1H-pyrrole-3-carboxylic acid
N-phenylamide)
RN 442851-34-5 CAPLUS
CN 1H-Pyrrole-1-heptanoic acid, 2-(4-fluorophenyl)-5-(1-methylethyl)β,δ-dioxo-3-phenyl-4-[(phenylamino)carbonyl]-, ethyl ester,
sodium salt (9CI) (CA INDEX NAME)

Na